## ENGINEERING SPECIFICATION

**SUBJECT:** Restricted, Reportable and Recyclable Substances  
**ORIGINATED BY:** Johnny Liu

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**REV** | **DESCRIPTION OF CHANGE** | **BY** | **DATE** | **ECN NO.**  
---|---|---|---|---  
00 | Release for production | Johnny Liu | 06/03/02 | 81223A  
01 | Adjusted format for consistency, added section 7 & 8, added VW, Suzuki and Hyundai-Kia specification | Gary Allen & Johnny Liu | 03/27/03 | 81223B  
02 | Updated to KEY SAFETY SYSTEMS | P. Becker | 04/29/04 | 83155A  
03 | Toyota Engineering Standard TSZ0001G added | U. Klump | 10/15/04 | 83670A  
04 | Added GADSL and Fiat Spec. 9.01102. Added Quality First Doc. No. Revised Record Retention Doc. No. | L. Walters | 06/13/06 | 26144  
05 | - Re-organized and added Hyundai-Kia MS 201-01, ISO 1043, 11469, 1629 and 22628, SAE J1344, IMDS and spec. titles to Section 5,  
- Re-organized and divided Section 6 into two sub-sections, one deals with restricted and reportable substances and the other with recyclability,  
- Added Addendum A as a suggested recyclability calculation method. Removed record retention. | Y. Huang  
L. Walters  
M. Przybylski  
U. Klump | 2/27/07 | 27633  
06 | Added BMW GS 93024, Recycling of motor vehicles, Recycling-optimized vehicle design | M. McMillan | 9/27/10 | 41960

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1.0 PURPOSE

The purpose of this specification is to inform suppliers to KEY SAFETY SYSTEMS, Inc. and its subsidiaries (KSS), and KSS employees of restrictions pertaining to certain materials and/or substances. By governmental regulation or by KSS customers’ direction, these substances shall be restricted in or excluded from materials and parts supplied to or manufactured by KSS. This specification supplements but does not supersede the responsibility of each supplier to comply with governmental laws and regulations at the receiving KSS locations.

2.0 SCOPE

This specification applies to KEY SAFETY SYSTEMS and its suppliers and sub suppliers for materials and parts designed or engineered worldwide. This specification lists substances whose use in materials and components are restricted, reportable or recyclable.

3.0 RESPONSIBILITY

- Materials engineering has primary responsibility to supply the correct material / material specification to Product Engineering and Design prior to drawing release.
- Product Engineering has primary responsibility to show compliance to all CTM requirements, which includes DFE.
- Purchasing has primary responsibility to source material and/or parts from conforming suppliers or sub suppliers.
- Quality (PPAP) has primary responsibility to audit and analyze compliance information provided by suppliers or sub suppliers.
- The Design For Environment organization is responsible for the management of the Restricted, Reportable and Recyclable Materials effort throughout KSS corporate. It is also responsible for reporting to the customer, via IMDS or other customer-defined means, materials usage and recyclability information.

4.0 DEFINITIONS, ABBREVIATIONS, AND SYMBOLS

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>CTM</td>
<td>Concept to Manufacturing</td>
</tr>
<tr>
<td>VDA</td>
<td>German Automotive Industry Association</td>
</tr>
<tr>
<td>EU</td>
<td>European Union</td>
</tr>
<tr>
<td>ELV</td>
<td>End of Life Vehicle Directive</td>
</tr>
<tr>
<td>GADSL</td>
<td>Global Automotive Declarable Substance List</td>
</tr>
<tr>
<td>IMDS</td>
<td>International Material Data System</td>
</tr>
<tr>
<td>PPAP</td>
<td>Production Part Approval Process</td>
</tr>
<tr>
<td>DFE</td>
<td>Design For Environment</td>
</tr>
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</table>

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5.0 RELATED DOCUMENTS

- 2000/53/EC, Directive on end-of-life vehicles and the most current version of the ELV Annex II
- 76/769/EEC, Restrictions on the marketing and use of certain dangerous substances and preparations
- International Material Data System (IMDS), http://www.mdsystem.com/index.jsp
- ISO 1043, Plastics - Symbols And Abbreviated Terms
  - Part1: Basic Polymers And Their Special Characteristics
  - Part 2: Filler And Reinforcing Materials
  - Part 3: Plasticizers
  - Part 4: Flame Retardants
- ISO 1629, Rubbers and Latices - Nomenclature
- ISO 11469, Plastics - Generic Identification And Marking Of Plastics Products
- ISO18064, Thermoplastic elastomers – Nomenclature and abbreviated terms
- ISO 14001, Environmental Management Systems - Requirements With Guidance For Use
- ISO 22628, Road Vehicles - Recyclability And Recoverability - Calculation Method
- SAE J1344, Marking Of Plastic Parts
- VDA 231-106, Material Classification in Automobile Engineering – Structure and Nomenclature
- VDA 260, Marking of Construction Units of Motor Vehicles
- Daimler Chrysler CS-9003, Environmental, Health, and Occupational Safety Requirements for Regulated Substances or Processes and Product Recycling Reporting Requirements
- Fiat 9.01102, Quality of Supplies, Annex CK “Forbidden/limited Substances or To Be Monitored in the Finished Direct Material”
- Ford WSS-M99P9999-A1, Restricted Substance Management Standard Reporting Requirements and Guidelines
- GM GMW3059, Restricted and Reportable Substances for Parts
- Hyundai-Kia MS 201-01, Marking Of Materials For Automotive Parts
- Hyundai-Kia MS 201-02, Prohibition Of Use Of Heavy Metal For Automotive Parts
- Suzuki SES N2402, Standard for Restricting Use of Environmental Loading Substances
- Toyota TSZ0001G, Control Rules for Substances of Environmental Concern
• VW 911 01, Vehicle Environmental Standard - Vehicle Parts, Materials, Operating Fluids - Avoidance of hazardous substances
• BMW GS 93024, Recycling of motor vehicles, Recycling-optimized vehicle design

6.0 REQUIREMENTS

KEY SAFETY SYSTEMS adopts standards and practices of governmental directives, industrial associations, and its customers regarding Restricted, Reportable and Recyclable Substance specifications.

6.1 Restricted and Reportable Substances

The restricted and reportable substances are described in EU ELV Directive, GADSL, IMDS, as well as the individual OEM specifications, such as GMW3059. The OEM-specific restricted and reportable substance requirements and reporting procedure shall always be followed. If it is not specified by an OEM specification, the commonly accepted procedures and practices outlined in GADSL and IMDS should be used. The documents associated with restricted and reportable substances are listed in table 1.

<table>
<thead>
<tr>
<th>Organization</th>
<th>Specification and Resources</th>
</tr>
</thead>
<tbody>
<tr>
<td>EU</td>
<td>EU ELV Directive</td>
</tr>
<tr>
<td>GADSL</td>
<td><a href="http://www.gadsl.org">http://www.gadsl.org</a></td>
</tr>
<tr>
<td>IMDS</td>
<td><a href="http://www.mdsystem.com/index.jsp">http://www.mdsystem.com/index.jsp</a></td>
</tr>
<tr>
<td>VDA</td>
<td>VDA 232</td>
</tr>
<tr>
<td>Daimler Chrysler, subsidiaries, affiliates &amp; joint ventures</td>
<td>CS-9003</td>
</tr>
<tr>
<td>Fiat</td>
<td>9.01102, Annex CK</td>
</tr>
<tr>
<td>Ford, subsidiaries, affiliates &amp; joint ventures</td>
<td>WSS-M99P9999-A1</td>
</tr>
<tr>
<td>GM, subsidiaries, affiliates &amp; joint ventures</td>
<td>GMW3059</td>
</tr>
<tr>
<td>Hyundai-Kia</td>
<td>MS 201-02</td>
</tr>
<tr>
<td>Suzuki</td>
<td>SES N2402</td>
</tr>
<tr>
<td>Toyota</td>
<td>TSZ0001G</td>
</tr>
<tr>
<td>VW</td>
<td>VW 911 01</td>
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<tr>
<td>BMW</td>
<td>GS 93024</td>
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6.2 Recyclable Substance

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The standards concerning polymeric materials are listed in Table 2. If not specified in an OEM specification, the marking methods outlined in ISO or SAE standards should be used.

Table 2. Specifications Concerning Recyclable Substances

<table>
<thead>
<tr>
<th>Organization</th>
<th>Specification and Resources</th>
</tr>
</thead>
<tbody>
<tr>
<td>EU</td>
<td>EU ELV Directive</td>
</tr>
<tr>
<td>ISO</td>
<td>1043 and 11469</td>
</tr>
<tr>
<td>SAE</td>
<td>J1344</td>
</tr>
<tr>
<td>Daimler Chrysler, subsidiaries, affiliates &amp; joint ventures</td>
<td>CS-9003</td>
</tr>
<tr>
<td>Ford, subsidiaries, affiliates &amp; joint ventures</td>
<td>WSS-M99P9999-A1</td>
</tr>
<tr>
<td>Hyundai-Kia</td>
<td>MS 201-01</td>
</tr>
</tbody>
</table>

Metallic materials are usually readily recyclable and are not covered in this section.

In the event that a customer requires the recyclability rate for a system or sub-system, a recyclability calculation method based upon ISO 22628 is provided in Appendix A. The calculated recyclability rate will be reported in and be part of DFE or PPAP document.

7.0 NON-COMPLIANCE

In rare cases, there may be a need to grant a supplier a deviation from the above requirements. If a deviation is necessary, suppliers must follow the typical product deviation approval process set forth by KSS’s Quality First Manual (Doc #82000030). Such deviations will be granted on a case-by-case basis and will be limited to only extraordinary circumstances.

8.0 PRODUCTION PART APPROVAL PROCESS

KSS’s PPAP process has been modified to include a Design for Environment requirement. In order to comply, suppliers must complete KSS’s Restricted Materials and Recyclability Reporting Certification (KSS Document # 82000482), submit it to the DFE organization and then include the approved certification in their PPAP submission. All documents relating to the DFE PPAP requirement are available on KSS’s Internet site (www.keysafetyinc.com) under “Supplier Info/ Design for Environment”.

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APPENDIX A

The recyclability calculation of a system or sub-system can be estimated using the following formula:

\[
Recyclability \ Rate \ R_{cyc} = \frac{(m_{Plastic} + m_{Metal} + m_{Other})}{m_{SYS}} \times 100
\]

Where,

\(m_{Plastic}\) – the total weight of all recyclable plastic parts in the system
\(m_{Metal}\) – the total weight of all metallic parts in the system
\(m_{Other}\) – the total weight of all other recyclable materials (e.g. paper)
\(m_{SYS}\) – the total weight of the system or sub-system